

Work Order ID 103118-2

103118

Page 1

Item ID: D139-799-019

Revision ID:

Item Name: Cabin Floor Protector

Start Date: 6/14/13 Start Qty: 13.00

Required Date: 6/28/13 Req'd Qty: 13.00

Reference:

Accept

N9000040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: MLS

QC:

Date: 13-06-14 Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D139-799	G								
100		0.00							
100									
DC		0.00							
Document Control	Memo								
	Photocopy bluefile & type labels per PPP D139-799-019								
	CHG001								
110	Pick Kit	0.00							
110									
Packaging		0.00							
Packaging	Memo								
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC		0.00							
Quality Control	Memo								

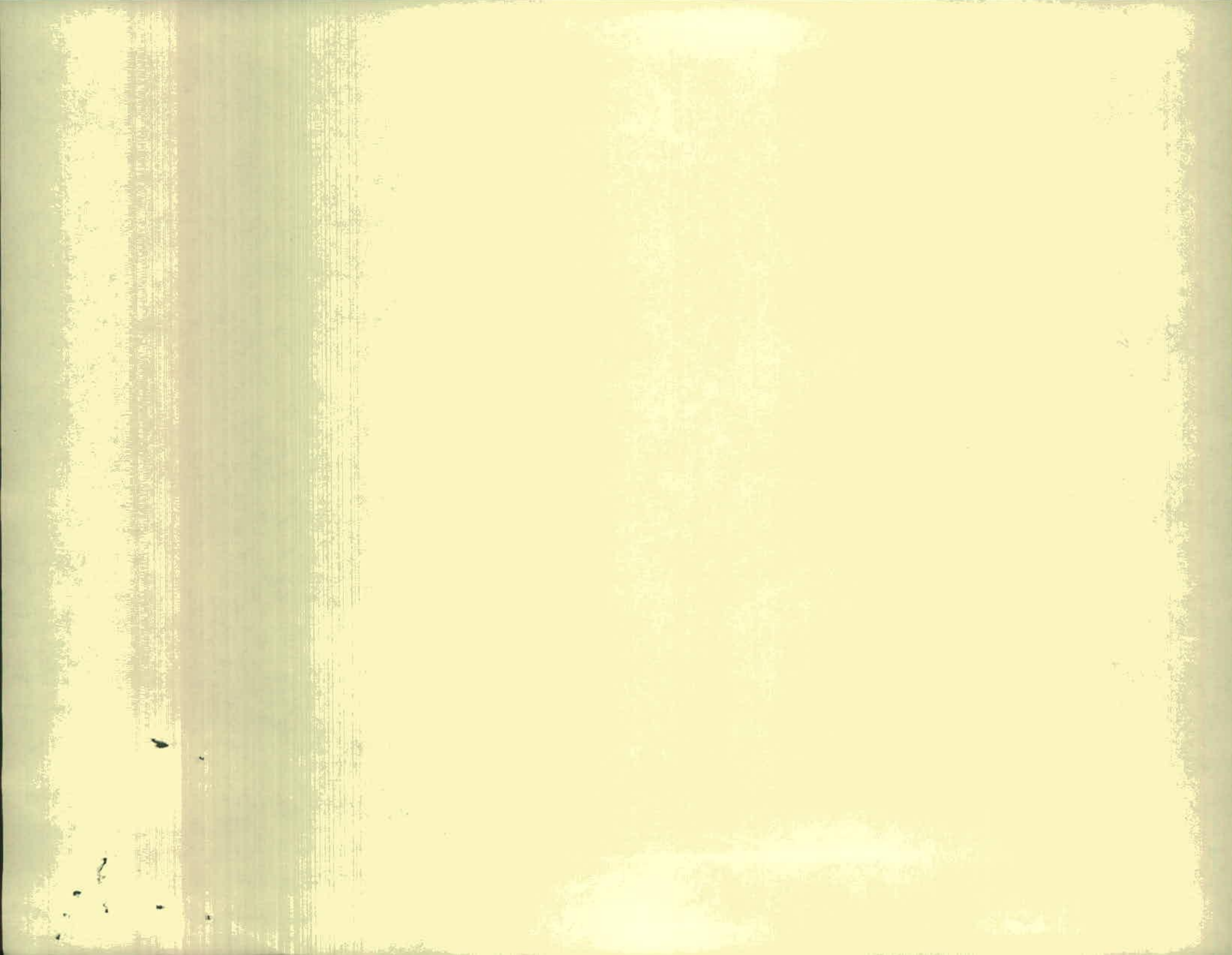
9 *JG MLS 13-6-18 (13)

9 13/4/18 (PB)

9

B 7.9

B 7.9



Work Order ID 103118

June-14-13 9:13:34 AM

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Page 2

Item ID: D139-799-019

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Cabin Floor Protector

Start Date: 6/14/13

Start Qty: 13.00

13

Cust Item ID:

Required Date: 6/28/13

Req'd Qty: 13.00

13

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D139-799-019

Location:

PPP rev:

(9x)

SL 13-7-9

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/7/10

W1 3007.00

Picklist Print

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Work Order ID: 103118

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Parent Item: D139-799-019

D139-799-019

Parent Item Name: Cabin Floor Protector

Start Date: 6/14/13

Required Date: 6/28/13

Start Qty: 13.00

Required Qty: 13.00

Comments: IPP Rev:A 11.09.27 NEW ISSUE DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3628-1 *D3628-1* Cupped Washer		Manufactured	No			110	Each	633.0000	8	104	72		

Shp 9x

Location	Loc Qty	Loc Code
FG	10	
83587	10	
ST060	623	
96307	123	
96822	500	

B96307

~~B96307~~

D4130-1
D4130-1
Fwd Cabin Floor Protector

Shp 9x

D4130-3
D4130-3
Aft Cabin Floor Protector

Shp 9x

D4153-5
D4153-5
Clamp

Shp 9x

Location	Loc Qty	Loc Code
ST241A	15	
79293	15	

1
**

9

103120

1
**

9

B103126 9x

4
**

36

36XB103127

~~79293 15x~~

8P 13-6-2

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				4		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		2				NAS1149C0932R	WASHER (or AN960C916L)

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Revision: G
Date: 12.09.18

DAVID KOSMIN & ASSOCIATES, INC.